TECHNICAL DATA SHEET

Standard Frame

APPLICATION & USE



The **standard frame** is the fixed element of the PVC joinery system. It constitutes the fixed peripheral frame of the window unit, installed in the building opening. It supports the sash and contributes directly to the stability, watertightness and insulation of the window or door.

PRESENTATION

Characteristics	Thickness (mm)		Length (m)	Weight (Kg / ML)	Color
	Interior	Exterior			
Standard	1.8	2	6	0.920	White
On order	//	//	According to customer requirements	//	All colors can be produced.

CHARACTERISTICS

Characteristics	Standard	Unit	Tolerance	Nominal Values
Color	NF EN 12608-1+A1	//	|ΔL| ≤ 1.0 |Δa| ≤ 0.5 |Δb| ≤ 0.8 |ΔE| ≤ 1.0	ΔL : 0.15 Δa : 0.03 Δb : -0.17 ΔE : 0.23
Appearance characteristic after conditioning at 150 °C	NF EN 478_2025	//	//	No defect is visible.
Determination of hot shrinkage	NF EN 479 2018	%	≤ 2%	Δ = 0.33
Determination of impact resistance of profiles by falling mass	NF EN 477 2018	%	≤ 10%	10%