TECHNICAL DATA SHEET

Double Glazing Bead

APPLICATION & USE



A PVC **double glazing bead** is a rigid plastic finishing strip that clips onto the window frame to hold a single pane in place in its groove.

Double glazing: incorporates two panes separated by a layer of air or argon gas, considerably reducing heat loss and noise nuisance.

PRESENTATION

Characteristics	Thickness (mm)	Length (m)	Weight (Kg / ML)	Color
Standard	1.9	6 m	0.200	White
On order	//	According to customer requirements	//	All colors can be produced.

CHARACTERISTICS

Characteristics	Standard	Unit	Tolerance	Nominal Values
Color	NF EN 12608-1+A1	//	|ΔL| ≤ 1.0 |Δa| ≤ 0.5 |Δb| ≤ 0.8 |ΔE| ≤ 1.0	ΔL : 0.17 Δa : - 0.01 Δb : -0.07 ΔE : 0.19
Appearance characteristic after conditioning at 150 °C	NF EN 478_2025	//	//	No defect is visible.
Determination of hot shrinkage	NF EN 479 2018	%	≤ 2%	Δ = 0.30
Determination of impact resistance of profiles by falling mass	NF EN 477 2018	%	≤ 10%	10%