TECHNICAL DATA SHEET

Central Mullion

APPLICATION & USE



The **central mullion** is the vertical profile located in the middle of a two-leaf window to ensure the junction between the two sashes when they are closed.

PRESENTATION

Characteristics	Thickness (mm)		Length (m)	Weight (Kg / ML)	Color
	Interior	Exterior			
Standard	1.8	2	6	0.920	White
On order	//	//	According to customer requirements	//	All colors can be produced.

CHARACTERISTICS

Characteristics	Standard	Unit	Tolerance	Nominal Values
Color	NF EN 12608-1+A1	//	$\|\Delta L\| \leq 1.0$ $\|\Delta a\| \leq 0.5$ $\|\Delta b\| \leq 0.8$ $\|\Delta E\| \leq 1.0$	ΔL : 0.15 Δa : 0.03 Δb : -0.17 ΔE : 0.23
Appearance characteristic after conditioning at 150 °C	NF EN 478_2025	//	//	No defect is visible.
Determination of hot shrinkage	NF EN 479 2018	%	≤ 2%	$\Delta R_{moy} = 0.33$
Determination of impact resistance of profiles by falling mass	NF EN 477 2018	%	≤ 10%	10%